

# Work Order ID 92284

Thursday, October 25, 2012 9:00:09 AM

**\*92284\***

Page 1

Item ID: D4542-5 Accept **\*N9000040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Retainer, Inner  
 Start Date: 10/25/2012 Start Qty: 30.00 **\*30\*** Cust Item ID:  
 Required Date: 10/25/2012 Req'd Qty: 30.00 **\*30\*** Customer:  
 Reference: ALODINE *Rework*

Approvals: Process Plan: *MF* Date: *12-10-25* Tooling: Date: Run Start **\*NR1\***  
 QC: Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4542	C

150 Chemical Conversion Coat per QSI005 4.1 0.00  
**\*150\***  
 HandFinish Memo 0.00  
 Hand Finishing PULL FROM STOCK D4542-5 X 30 B 91457  
 ALODINE

*30 11/6/12-10-25*

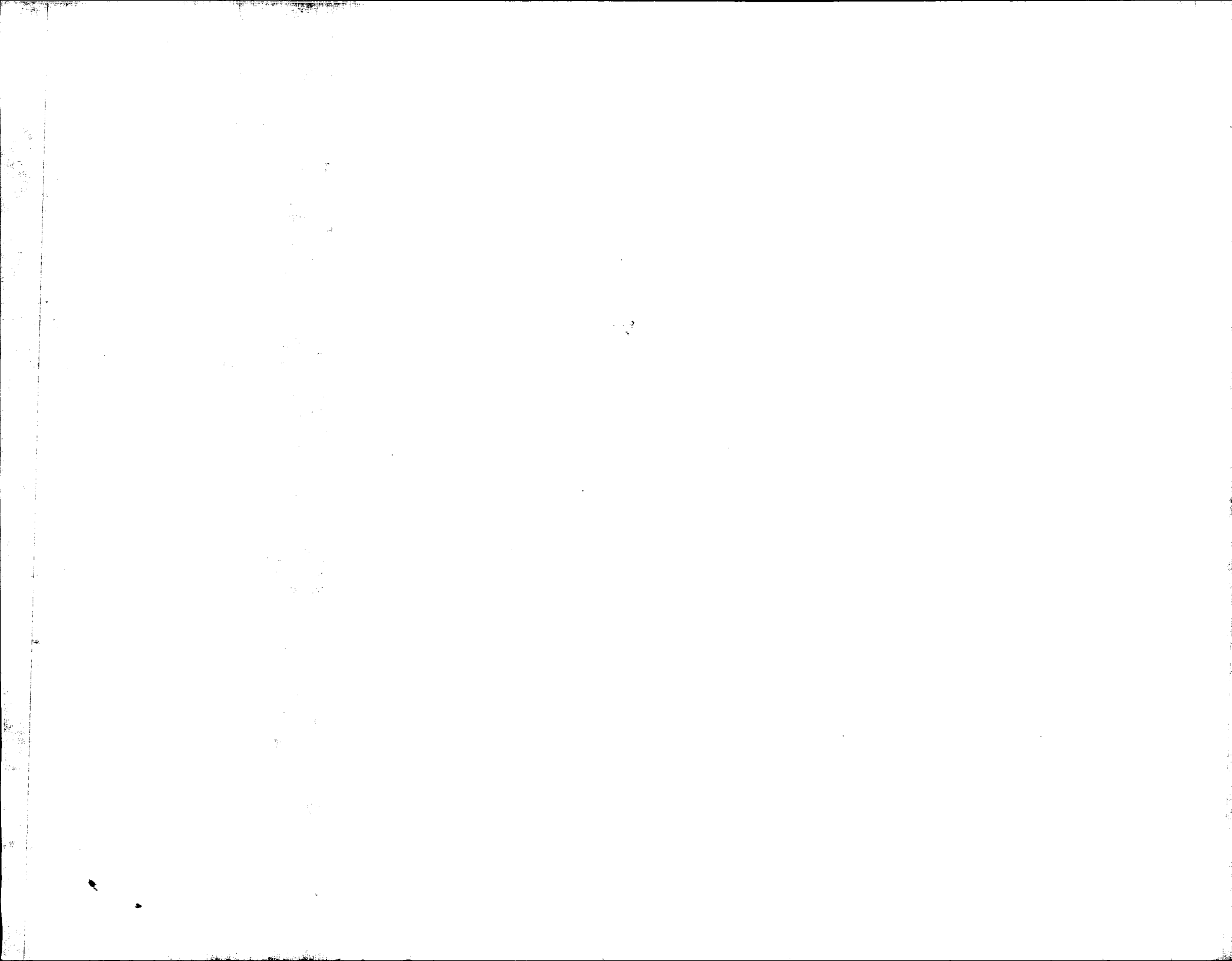
160 QC7-Inspect Chemical Conversion Coat 0.00  
**\*160\***  
 QC Memo 0.00  
 Quality Control

*DAS 15 9-09 12-10-26*

*30 can't*

170 Identify as per dwg & Stock Location: *ST112* 0.00  
**\*170\***  
 Packaging Memo 0.00  
 Packaging

*30X 8 12-10-29*



# Work Order ID 92284

\*92284\*

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Thursday, October 25, 2012 9:00:09 AM

Item ID: D4542-5 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Retainer, Inner  
 Start Date: 10/25/2012 Start Qty: 30.00 \*30\* Cust Item ID:  
 Required Date: 10/25/2012 Req'd Qty: 30.00 \*30\* Customer:  
 Reference: ALODINE

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
*180*									
QC	Memo	0.00							
Quality Control									

12-10-30

12/10/31 JG



# Picklist Print

Thursday, October 25, 2012 9:00:08 AM

Page 1

Work Order ID: 92284

Parent Item: D4542-5

Parent Item Name: Retainer, Inner

Start Date: 10/25/2012

Required Date: 10/25/2012

Start Qty: 30.00

Required Qty: 30.00

Comments: IPP revA 12.01.04 New Issue EC verified by:DD IPP REV:B 12.02.24 as per dwg  
reva DD verf:EC IPP REV:C 12.05.08 as per dwg revB DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4542-5 Retainer, Inner		Manufactured	No				Each	3.0000		30			

Location

Loc Qty

Loc Code

FG

2

78281

2

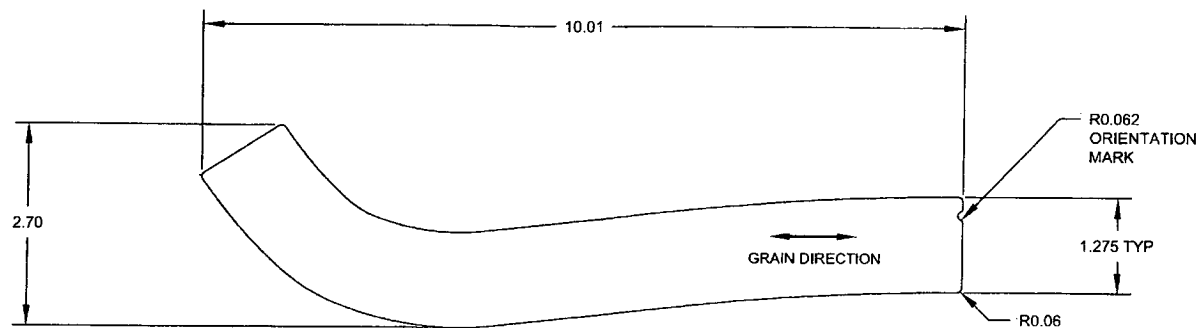
GA

1

81268

1

30 x 91457 h



**D4542-5 RETAINER, INNER**  
(TOP CORNER)

97284

RELEASED  
R 2012-08-03

**NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM SHEET, 0.032 THICK  
PER QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC. M6061T6S.032
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs
- 8) PROFILE PER DRAWING FILE "D4542-5-REVC.DXF"



DESIGN	97	<b>DART AEROSPACE LTD</b>	
DRAWN	97	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. C
MFG. APPR.	E	D4542	SHEET 4 OF 5
APPROVED	AWJ	TITLE	SCALE
DE APPR.	AWJ	RETAINER, INNER	NTS
DATE	12.07.12	COPYRIGHT © 2012 BY DART AEROSPACE LTD.	
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